

Figure 1. Intercalated Natural graphite Flakes

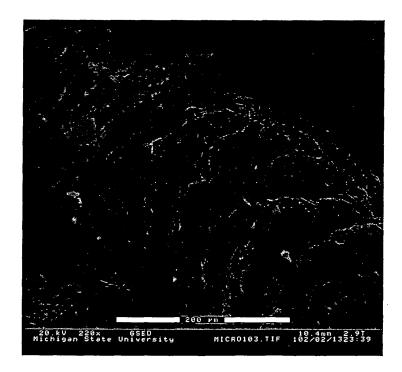


Figure 2. Expanded Natural graphite Flakes by Microwave

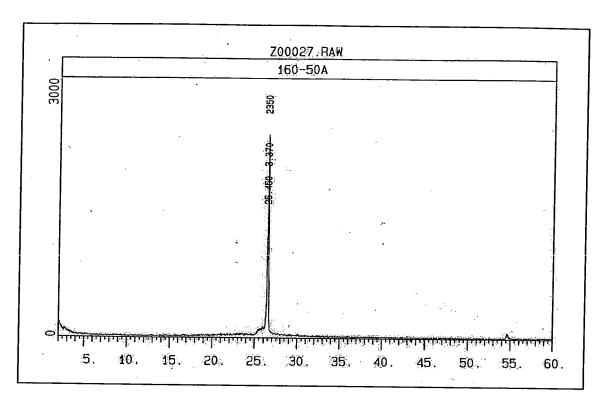


Figure 3. X-Ray Diffraction Pattern of Intercalated Natural Graphite

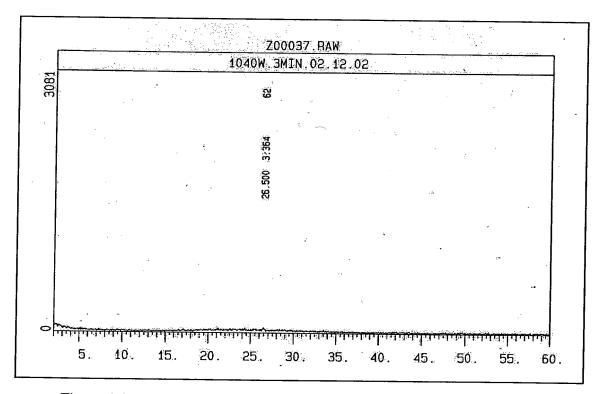


Figure 4. X-Ray Diffraction Pattern of Intercalated Natural Graphite

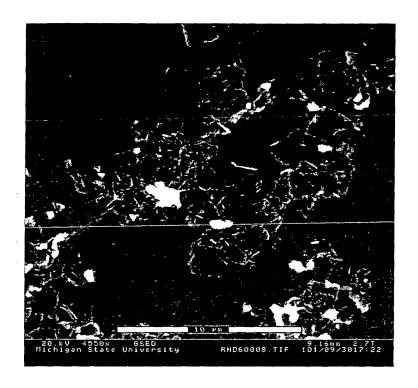


Figure 5. Exfoliated Graphite Platelets

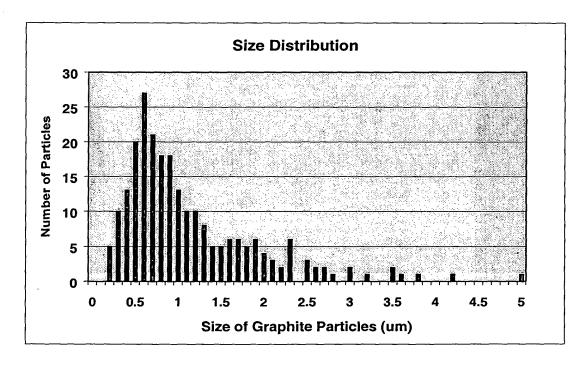


Figure 6. Size Distribution of Exfoliated Graphite Platelets

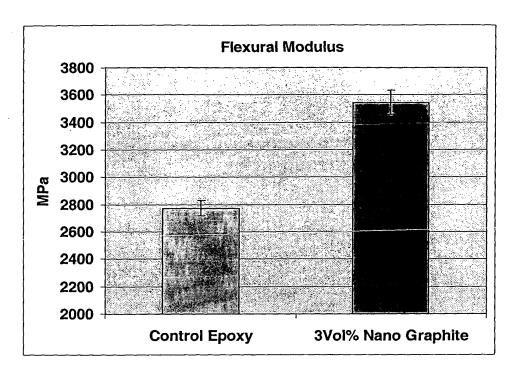


Figure 7. Flexural Modulus of Control Epoxy and Graphite Nanoplatelets reinforced Composite

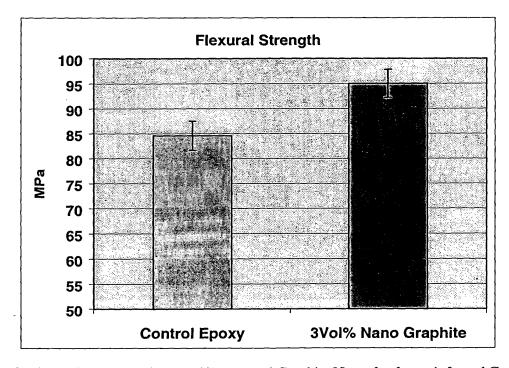


Figure 8. Flexural Strength of Control Epoxy and Graphite Nanoplatelets reinforced Composite

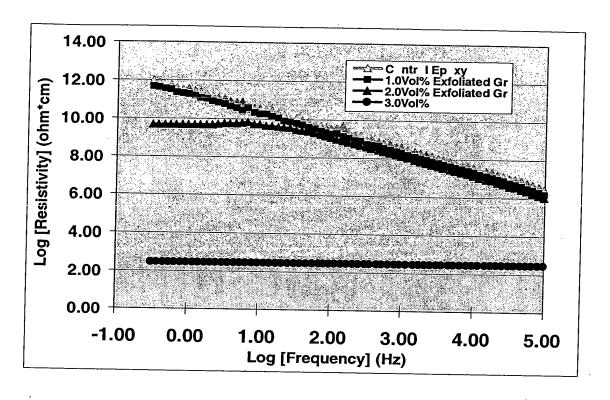


Figure 9. Resistivity of Control Epoxy and Graphite Nanoplatelets reinforced Composites

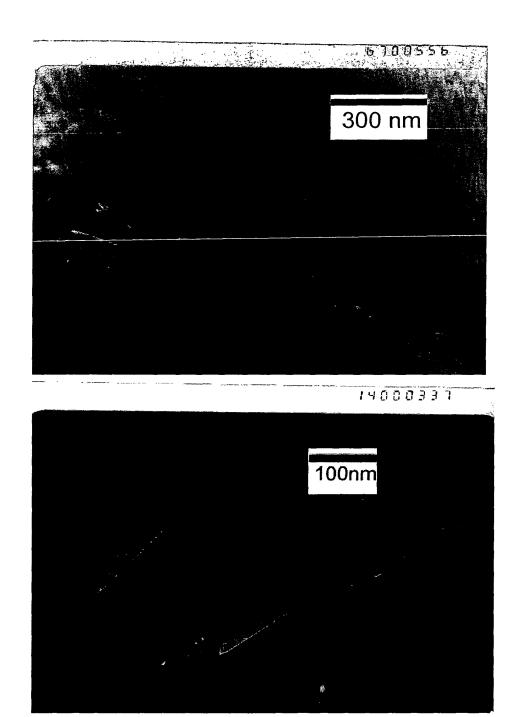


Figure 10. TEM Images of Graphite Nanoplatelets in Polymer Matrix

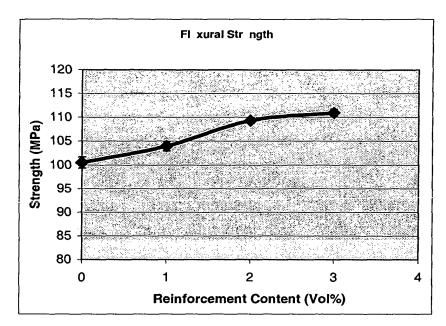


FIGURE 11

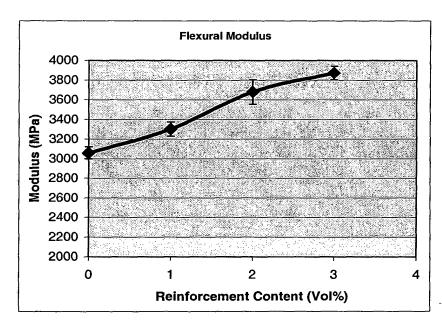
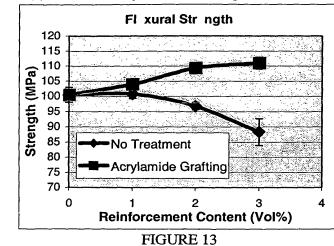
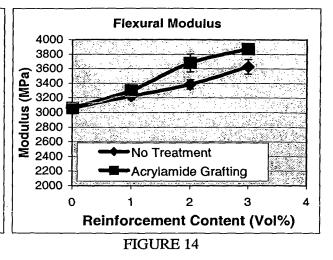


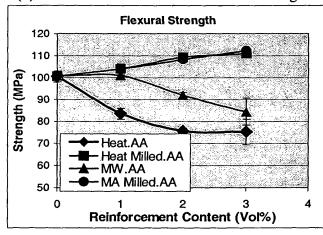
FIGURE 12

## (a) Effect of Acrylamide Grafting





## (b) Effect of Exfoliation Method and Milling



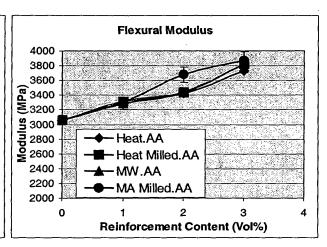
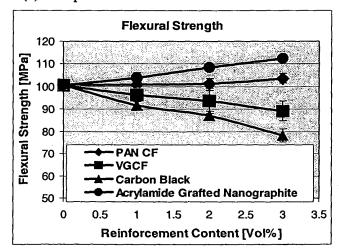


FIGURE 15 (c) Comparison to Other Carbon Materials

FIGURE 16



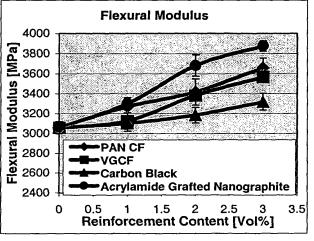
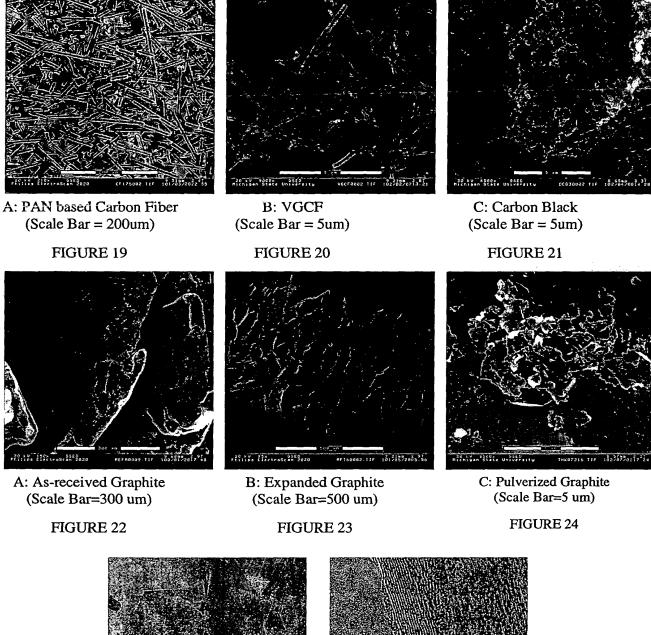


FIGURE 17 FIGURE 18



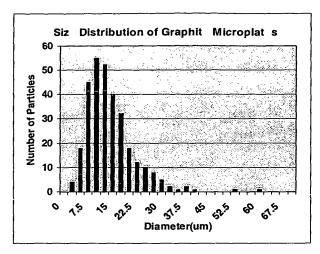


A: Scale Bar=50 nm

B: Scale Bar=2 nm

FIGURE 25

FIGURE 26



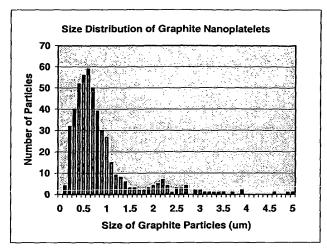
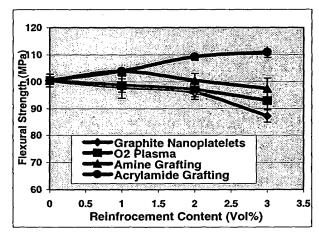


FIGURE 27

FIGURE 28



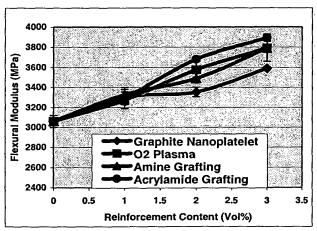
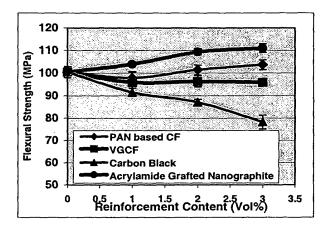


FIGURE 29

FIGURE 30



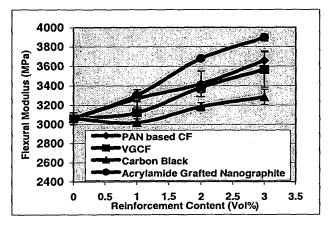


FIGURE 31

FIGURE 32

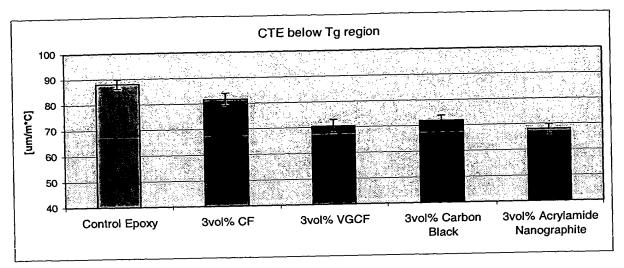


FIGURE 33

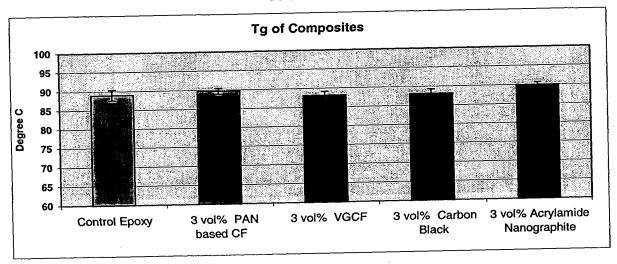


FIGURE 34

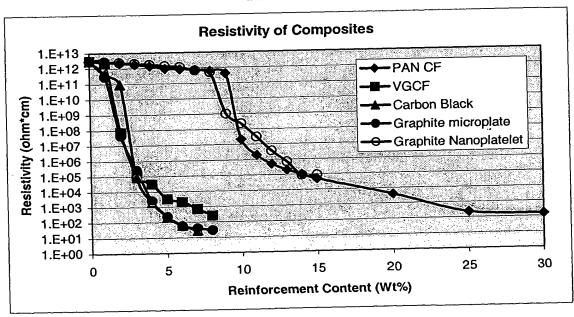


FIGURE 35

## Comparison to Other Carbon Materials Resistivity of Composites

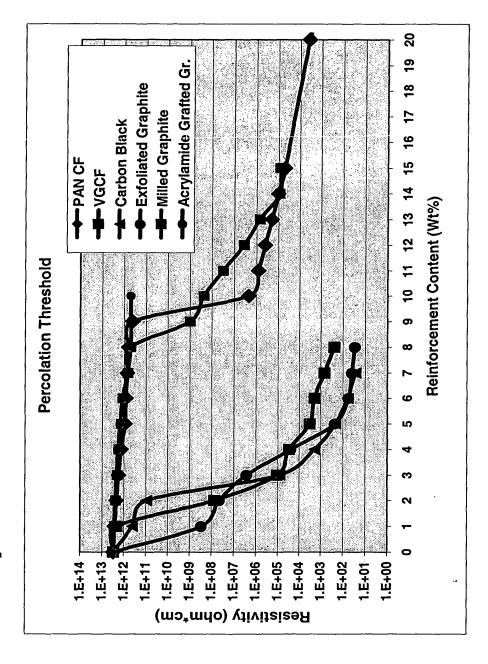


FIGURE 36

## Impact Strength of Composites

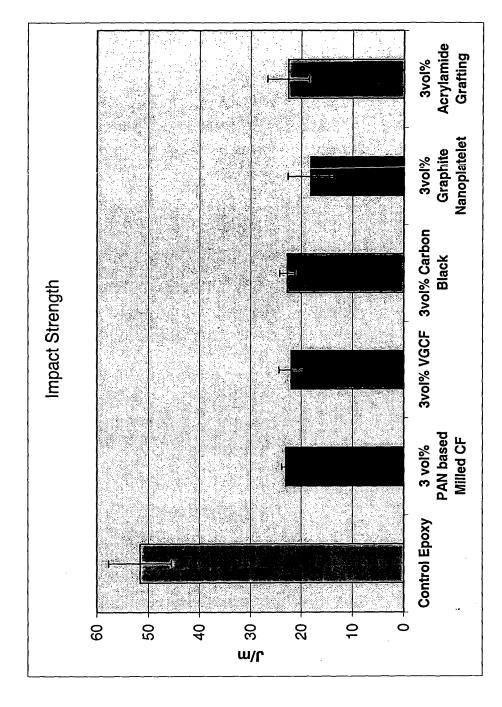


FIGURE 37

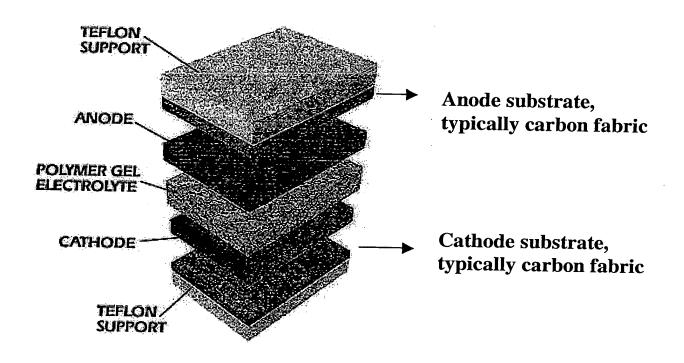


FIGURE 38

